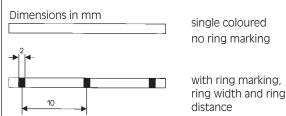
Colour code according to DIN VDE 0813

Switchboard cable S-YY Lg

Core identification



The cores are identified in colour-groups with each 4, 5, 6, 10 different core colour combinations which is repeate continuously according to the following scheme:

No. of cores in each colour-group	Core colours	
in each colour-group		
4	blue, red, grey, green	
5	blue, red, grey, green, brown	
6	blue, red, grey, green, brown, black	
10	blue, red, grey, green, brown, black, yellow, white, pink, violet	

Example

S-YY 30 (5 x6) x1x 0,6 Lg

= 5x colour-groups with 6 different core colours.

The colour-groups of same identification codes are only permitted to apply in a cable. In each layer, the blue core of the first completed colour-group is identified with red colour ring markings.

The remaining cores of the previous colour-group are laying before the blue cores with red markings.

Counting: from outside towards inside.

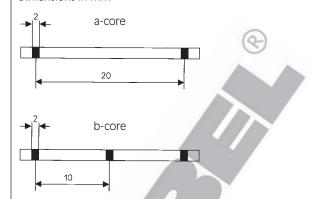
The cores of the switchboard cable are stranded in layers. The cores are to be counted continuously through all layers at the same direction, beginning with outer layer towards inside.



Switchboard cable S-Y(St)Y Bd

Core identification

Dimensions in mm



The colour identifications of the a- and b-cores of switchboard cables are coded with a basic colour and colour rings.

Identification of ring- and basic colours

No. of Unit	Serial no. of twistet elements					Ring-colours a-core	GBasic colour a- and b-core
1 2 3 4 5	1 6 11 16 21	2 7 12 17 22	3 8 13 18 23	4 9 14 19 24	5 10 15 20 25	blue yellow green brown black	white
6 7 8 9 10	26 31 36 41 46	27 32 37 42 47	28 33 38 43 48	29 34 39 44 49	30 35 40 45 50	blue yellow green brown black	grey
	plue	yellow	green	brown	black		
	Ring-colours b-core						

all c-cores: red; all d-cores: pink; all e-cores: black

Cables with more than 50 twisted elements, the identifications code of 51 and above elements are to be counted again from serial no. 1.

The twisted elements are pairs, triples, five-core units

Pairs a- and b-cores

triple a-, b- and c-ores

five-core units a-, b-, c-, d- and e-cores

The cores of 5 twisted elements with same ring markings of a-cores are bunched to a unit.

Counting: from outside towards inside.

The units are to be counted continuously through all layers at the same direction with correct colour countings, beginning with outer layer towards inside.

